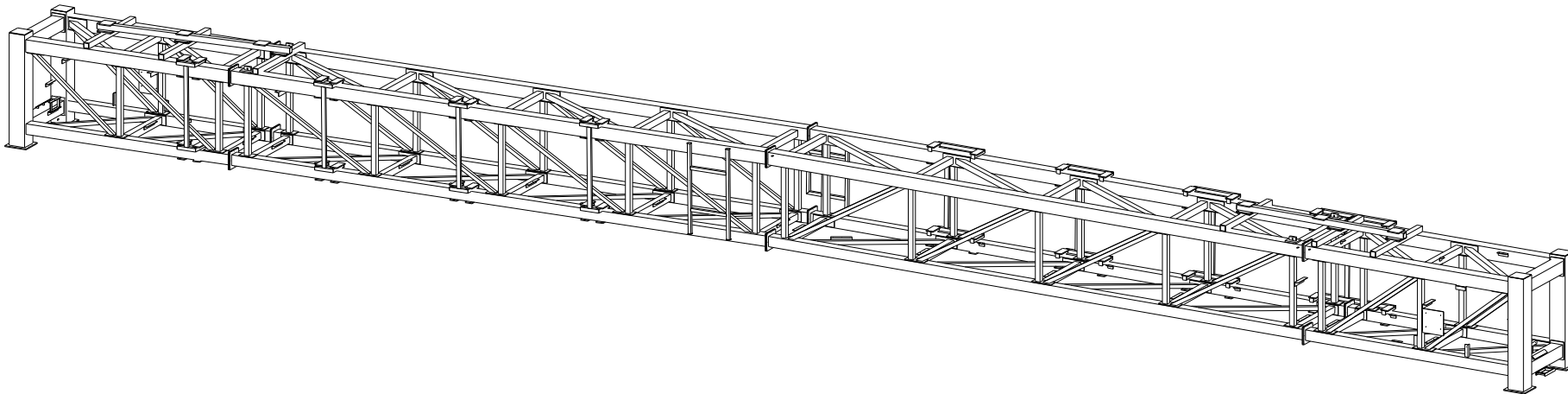


30 MET SCALE - 3 IN DIMEN, ASB

ERECTION TOLERANCE +/- 5mm UNLESS SPECIFIED OTHERWISE.
 FABRICATION TOLERANCE +/- 20mm OR 2% OF GIVEN DIMENSION,
 WHICHEVER IS THE LESSER, UNLESS NOTED OTHERWISE.



M1 - 39m Span Gantry

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SPECIAL NOTATION FOR GALVANISED ITEMS:-
 a) EVERY SEALED SECTION OF A FABRICATION MUST BE VENTED FOR SAFETY REASONS & TO ALLOW CLEAR ENTRY & DRAINAGE OF THE MOLTEN ZINC. HOLES OCCASIONALLY OPPOSITE SHOULD BE AS CLOSE AS POSSIBLE TO THE SEALED ENDS.
 b) RIBS IN BEAMS, CHANNELS ETC MUST HAVE SHARPED CORNERS CLEAR OF ROOT RADIUS TO ALLOW GALVANISING FLOW & DRAINAGE.

FOR LOAD DATA AND GENERAL NOTES SEE DESIGN STATEMENT.

WELDS TO BE 6mm FILLET CONTINUOUS U.N.O.

RELATED ACCESS DESIGN AND ENGINEERING DRAWINGS.

DRG. No.	DESCRIPTION

CLIENTS REFERENCE DRAWINGS NUMBERS.

DRG. No.	DESCRIPTION

REV/N	DATE	AMENDMENT DETAIL	SIGNED

MARK/SYMBOLS	FINISHES
OTHERS: <input type="checkbox"/>	
FLOORING: <input type="checkbox"/>	
HANDRAIL: <input type="checkbox"/>	
STRUCTURAL: <input type="checkbox"/>	


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 CONTROLLED/UNCONTROLLED

DRAWN: MTX	CHECKED:	SCALE: 1:50
DATE: 16.07.2012	DATE:	
CLIENT: CCJV		
CONTRACT: M1 JUNCTION 10-13		
DESCRIPTION: ERECTION DRAWING		

STATUS: Preliminary	ORIGINAL SIZE A1
JOB No. 11727	DRG. No. INFO REV.