

DO NOT SCALE - IF IN DOUBT, ASK.

ERECTION TOLERANCE +/- 5mm UNLESS SPECIFIED OTHERWISE.
 FABRICATION TOLERANCE +/- 3mm OR 2% OF GIVEN DIMENSION,
 WHICHEVER IS THE LESSER, UNLESS NOTED OTHERWISE.

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SPECIAL NOTATION FOR GALVANISED ITEMS:-
 a). EVERY SEALED SECTION OF A FABRICATION MUST BE VENTED FOR SAFETY REASONS
 & TO ALLOW CLEAR ENTRY & DRAINAGE OF THE MOLTEN ZINC. HOLES DIAGONALLY OPPOSITE
 SHOULD BE AS CLOSE AS POSSIBLE TO THE SEALED ENDS.
 b). RIBS IN BEAMS, CHANNELS ETC MUST HAVE SHIPPED CORNERS CLEAR OF ROOT RADII
 TO ALLOW GALVANISING FLOW & DRAINAGE.

FOR LOAD DATA AND GENERAL NOTES SEE DESIGN STATEMENT.

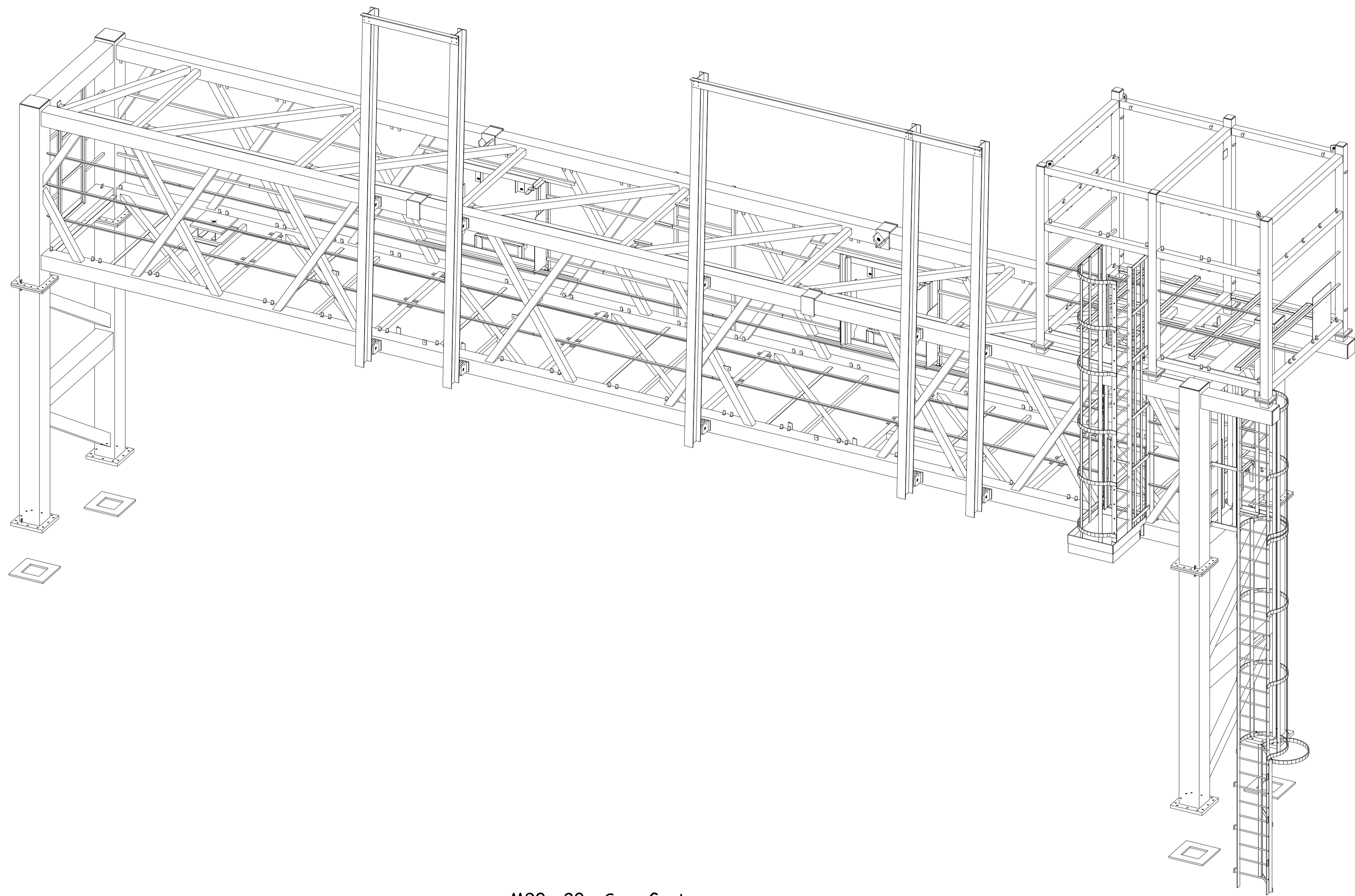
WELDS TO BE 6mm FILLET CONTINUOUS U.N.O.

RELATED ACCESS DESIGN AND ENGINEERING DRAWINGS.

DRG. No.	DESCRIPTION

CLIENTS REFERENCE DRAWINGS NUMBERS.

DRG. No.	DESCRIPTION



M90 - 20m Span Gantry

REVN.	DATE	AMENDMENT DETAIL	SIGNED

MARK No: SYMBOLS	FINISHES
OTHERS- \diamond	
FLOORING- \odot	
HANDRAIL- \square	
STRUCTURAL- \circ	

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CONTROLLED/UNCONTROLLED

DRAWN MATRIX	CHECKED	SCALE 1:40
DATE 16.07.2012	DATE	

CLIENT TRANSPORT SCOTLAND
 CONTRACT FIFE ITS M90
 DESCRIPTION ERECTION DRAWING

STATUS Preliminary ORIGINAL SIZE A1

JOB No. 12136	DRG. No.	ISSUE	REV.
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