

DO NOT SCALE - IF IN DOUBT, ASK.

FRECTION TOLERANCE +/- 5mm UNLESS SPECIFIED OTHERWISE.
 FABRICATION TOLERANCE +/- 3mm OR 2% OF GIVEN DIMENSION,
 WHICHEVER IS THE LESSER, UNLESS NOTED OTHERWISE.

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SPECIAL NOTATION FOR GALVANISED ITEMS:-
 a). EVERY SEALED SECTION OF A FABRICATION MUST BE VENTED FOR SAFETY REASONS
 & TO ALLOW CLEAR ENTRY & DRAINAGE OF THE MOLTEN ZINC. HOLES DIAGONALLY OPPOSITE
 SHOULD BE AS CLOSE AS POSSIBLE TO THE SEALED ENDS.
 b). RIBS IN BEAMS, CHANNELS ETC MUST HAVE SHIPPED CORNERS CLEAR OF ROOT RADII
 TO ALLOW GALVANISING FLOW & DRAINAGE.

FOR LOAD DATA AND GENERAL NOTES SEE DESIGN STATEMENT.

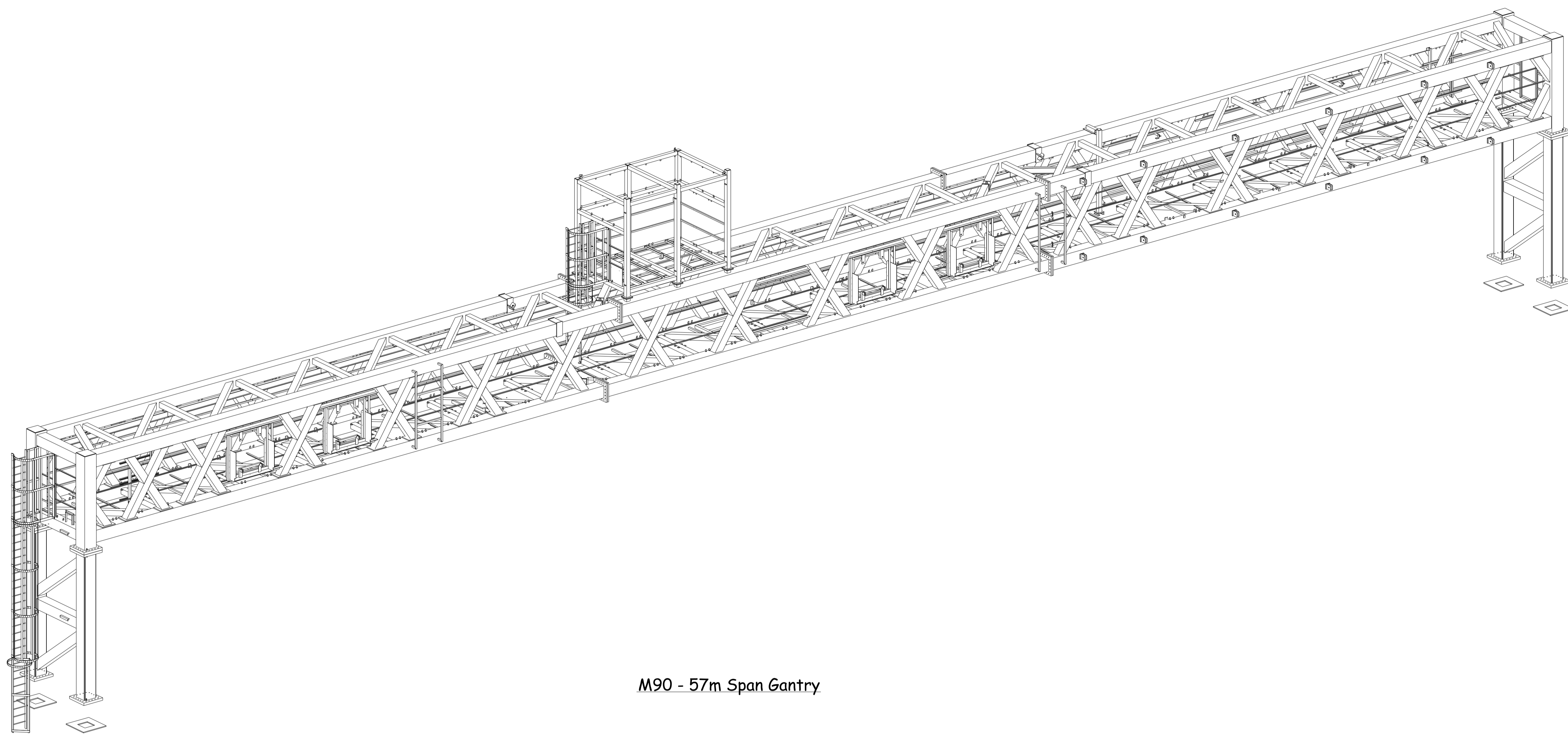
WELDS TO BE 6mm FILLET CONTINUOUS U.N.O.

RELATED ACCESS DESIGN AND ENGINEERING DRAWINGS.

DRG. No.	DESCRIPTION

CLIENTS REFERENCE DRAWINGS NUMBERS.

DRG. No.	DESCRIPTION



M90 - 57m Span Gantry

REVN.	DATE	AMENDMENT DETAIL	SIGNED

MARK No: SYMBOLS	FINISHES
OTHERS- \diamond	
FLOORING- \circ	
HANDRAIL- \square	
STRUCTURAL- \circ	

access
 DESIGN & ENGINEERING

HALESFIELD 18,
 TELFORD,
 SHROPSHIRE TF7 4JS
 TEL : 01952 588788
 FAX : 01952 588144
 E-MAIL : drawingoffice@access-design.co.uk

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CONTROLLED/UNCONTROLLED

DRAWN MTX	CHECKED	SCALE 1:75
DATE 16.07.2012	DATE	

CLIENT TRANSPORT SCOTLAND
 CONTRACT FIFE ITS M90
 DESCRIPTION

STATUS Preliminary ORIGINAL SIZE A1

JOB No. 12136	DRG. No.	ISSUE	REV.
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